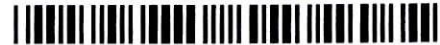




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 173415



Part No: D3065-041

Job Qty: 30 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/15/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/14/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	30 pcs		3/15/18	0.00	6.59	Small Fab-2		
110	QC	30 pcs		3/15/18	0.00	0.00	QC5		
120	Packaging	30 pcs		3/15/18	0.00	0.00	Packaging3-1		
130	QC21-SA	30 Ea		3/15/18	0.00	0.00	QC21		

Part Op **100** - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: **120** - LOCATION : WA002

21
9-00 APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	30 Ea (1 ea)	90-Start up Operation	5036204 11x 5047839 19x
D3065-3	Step Spacer	30 Ea (1 ea)	90-Start up Operation	5036292 2x 5047924 28x
D3065-5	Step Leg	60 Ea (2 ea)	90-Start up Operation	5047402 23x 5052390 37x
D3065-7	Step Spacer	30 Ea (1 ea)	90-Start up Operation	5047749 2
MS20470AD4-4	Rivet, Universal Head	900 Ea (30 ea)	90-Start up Operation	5045861

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	30	31	0
	D3065-3	30	20	0
	D3065-5	60	5	0
	D3065-7	30	17	0
	MS20470AD4-4	900	3,405	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval			
Description Work Order Deviation									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON M6A 1K7 CANADA TEL: 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/10/18 Container No: S059498 Part: D3065 - 041 Job No: 173415 Serial No/ Batch: S059498 Revision: Inspector:									
Completed By									
Lead hand / Supervisor Approval Verification									
QC / QA Coordinator Approval									
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON M6A 1K7 CANADA TEL: 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/10/18 Container No: S059498 Part: D3065 - 041 Job No: 173415 Serial No/ Batch: S059498 Revision: Inspector:									
Root Cause									
Environment	☐	No Re-verification	☐	Press	☐	Positioned Wrong	☐		
Design	☐	Operator	☐	Bend	☐	Outside Dimensions	☐		
Doc/Data	☐	Offset/Setup	☐	Centre	☐	Over/Under tolerance	☐		
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Part Incorrect	☐		
Handling/Pre	☐	Training	☐	Crimp	☐	Part Lost/Missing	☐		
Material	☐	Use for Testing	☐	Cuffs	☐	Part Moved	☐		
Internal Transport	☐	Poor Information	☐	Crushing	☐	Drawing	☐		
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Finish	☐		
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Misread	☐		
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Turning Sequence	☐		
Past Expiry Date	☐	Manufacturing Process	☐		☐				
Misidentified	☐	Past Due	☐	OTHER :					